REMOVAL AND INSTALLATION

Brake Disc

F-250/350 Single Rear Wheel (SRW)

<table>
<thead>
<tr>
<th>Item</th>
<th>Part Number</th>
<th>Description</th>
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<tbody>
<tr>
<td>1</td>
<td>2C026</td>
<td>Brake disc</td>
</tr>
<tr>
<td>2</td>
<td></td>
<td>Brake caliper and bracket assembly</td>
</tr>
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<tr>
<td>3</td>
<td>W709847</td>
<td>Brake caliper anchor plate bolt (2 required)</td>
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</table>
REMOVAL AND INSTALLATION (Continued)
F-350/450 and 550 Dual Rear Wheel (DRW)

3. Remove the brake disc-to-wheel hub bolts.
   - To install, tighten to 121 Nm (89 lb-ft).

Single rear wheel (SRW) brake disc

4. **CAUTION:** Do not allow the brake caliper to hang from the brake hose or damage to the hose can occur.

   Remove the anchor plate bolts and position the brake caliper and anchor plate assembly aside.
   - Support the caliper and anchor plate using mechanic’s wire.
   - To install, tighten to 275 Nm (203 lb-ft).

5. Separate the brake disc from the hub.

6. To install, reverse the removal procedure.

### Item | Part Number | Description
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1 | 1107 | Brake disc-to-wheel hub bolt (10 required)
2 | 2C026 | Brake disc
3 | 1109 | Wheel bearing and hub assembly

Removal and Installation

**Dual rear wheel (DRW) brake disc**

1. Remove the wheel and tire. For additional information, refer to Section 204-04.

2. **NOTE:** The brake disc is part of the wheel hub on all dual rear wheel (DRW) axle applications.

   Remove the wheel bearing and hub assembly. For additional information on the Dana axle, refer to Section 205-02C. For additional information on the Ford axle, refer to Section 205-02E.