



Clutch Disc and Pressure Plate

Special Tool(s)

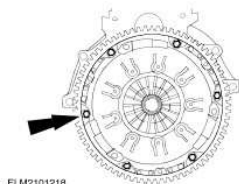
	Aligner, Clutch Disc 309 - 204 (16067)
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Removal


1. Remove the transaxle. For additional information, refer to Section [308-03](#).
2.  **CAUTION:** If reusing the clutch pressure plate, loosen the bolts evenly a maximum of two turns each, working diagonally.

Remove the clutch.

- Loosen the bolts evenly.
- Remove the clutch pressure plate and the clutch disc.

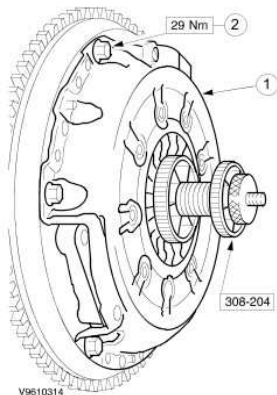


Installation

1.  **CAUTION:** Insert the bolts fingertight and tighten them a maximum of two turns at a time to the torque value.

Install the clutch.

1. Using the special tool, install the clutch pressure plate with the centered clutch disc on the locating pins on the flywheel.
2. Tighten the clutch pressure plate evenly, working diagonally.



2. Remove the special tool.
3. **NOTE:** Make sure that the input shaft of the transaxle is moved squarely into the hub of the clutch disc. Do not bend in any direction.

Install the transaxle. For additional information, refer to Section [308-03](#).