Engine Mountings, Replacement, Right-hand side

Special tools: 5006, 5033, 5115, 5186

Disconnect battery earth lead

Disconnect/remove:
- air preheating hose from bottom heat shield
- four nuts securing bottom mounting plate

Disconnect air inlet hose from throttle housing
Raise engine using right front lifting lug
Use lifting yoke 5006, two support bars 6033, and lifting hooks 5115 and 5188.

NOTE: Check clearance between master cylinder and inlet manifold, and between fan blades and shroud.

Remove engine mounting and bottom mounting plate

Install new engine mounting and bottom mounting plate

Lower engine into position and remove lifting attachments
Guide upper mounting plate and mounting into position.
Install/reconnect:

- four nuts securing engine mounting and bottom mounting plate
- air preheating hose to bottom heat shield

Reconnect air inlet hose to throttle housing
Check other connections to air inlet hose.

Check operation
Reconnect battery earth lead.

Test run engine.