4F Installing the toothed belt

Installing the toothed belt 230, 250, AQ131, AQ151

183. Check to make sure that the recess (1) of the outer guide plate coincides with the marking of the housing.

184. Align the intermediate shaft with the marking (1).

185. Place the valve cover without the gasket on the cylinder head. Position the marked plate on the two front stud bolts. Then make sure that the marking of the camshaft gear lines up with the plate marking. Note! not all engines have the marked plate.

186. Check the condition of the toothed belt. 
**NOTE!** Grease or oil must not be on the belt. Then adjust the markings of the belt as follows: Two lines against the marking of the crankshaft guide plate and one line against the marking of the intermediate wheel. The last marking, also one line, against the marking of the camshaft gear. 
**NOTE!** At the crankshaft marking, the belt must be pushed down into the correct tooth gap for checking.