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 Conversion Calculator

2006 Saturn ION L4-2.2L VIN F

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Body - Front Door Glass Inop/Jerky/Uneven Motion

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Bulletin No.: 06-08-64-020A

Date: January 19, 2007

TECHNICAL

Subject:

Front Door Glass Does Not Move Up or Down and/or Inoperative or Jerky/Uneven Motion (Inspect Window Regulator and Tighten Cam Bolt Torque)

Models:

2003-2007 Saturn ION

Supersede:

This bulletin is being revised to add the 2007 model year. Please discard Corporate Bulletin Number 06-08-64-020 (Section 08 - Body & Accessories).

Condition

Some customers may comment on either of the following conditions:

Condition 1: The front door glass does not move up or down and/or is inoperative.

Condition 2: The front door glass moves in an uneven or jerky motion.

Cause

Condition 1 may be caused by the window regulator sash channel being spread apart where it fastens to clips on the bottom of the door glass.

Condition 2 may be caused by a loose cam guide bolt.

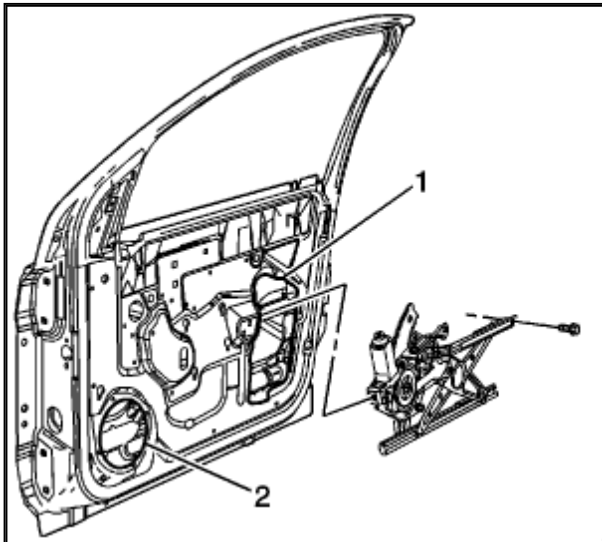
Correction

Remove the door interior [trim panel](#) and inspect the window regulator and sash channel. Refer to Trim Panel Replacement - Side Front Door in SI.

Remove the water deflector. Refer to Water Deflector Replacement - Front Door in SI.

Inspect the window regulator assembly.

If Condition 1 is the customer concern, and if this is due to any window regulator damage (sash channel spread apart or any piece bent), replace the window regulator assembly. Refer to Front Side Door Window Regulator Replacement (Power Regulator) or Front Side Door Window Regulator Replacement (Manual Regulator) in SI.



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If Condition 2 is the customer concern, and the window regulator is not damaged in any way, adjust the sash channel and retorque the bolt (rear bolt in illustration) to 10 N.m (89 lb in) if necessary. (If any damage is found to the window regulator, replace the window regulator assembly. Refer to SI procedures given in previous step.)

If any repairs were necessary in Step 3, also inspect the window wiring harness for any damage. Repair if necessary.

Reinstall the water deflector. Refer to Water Deflector Replacement - Front Door in SI.

Reinstall the door interior [trim panel](#). Refer to Trim Panel Replacement - Side Front Door in SI.

Verify that window moves smoothly and freely.



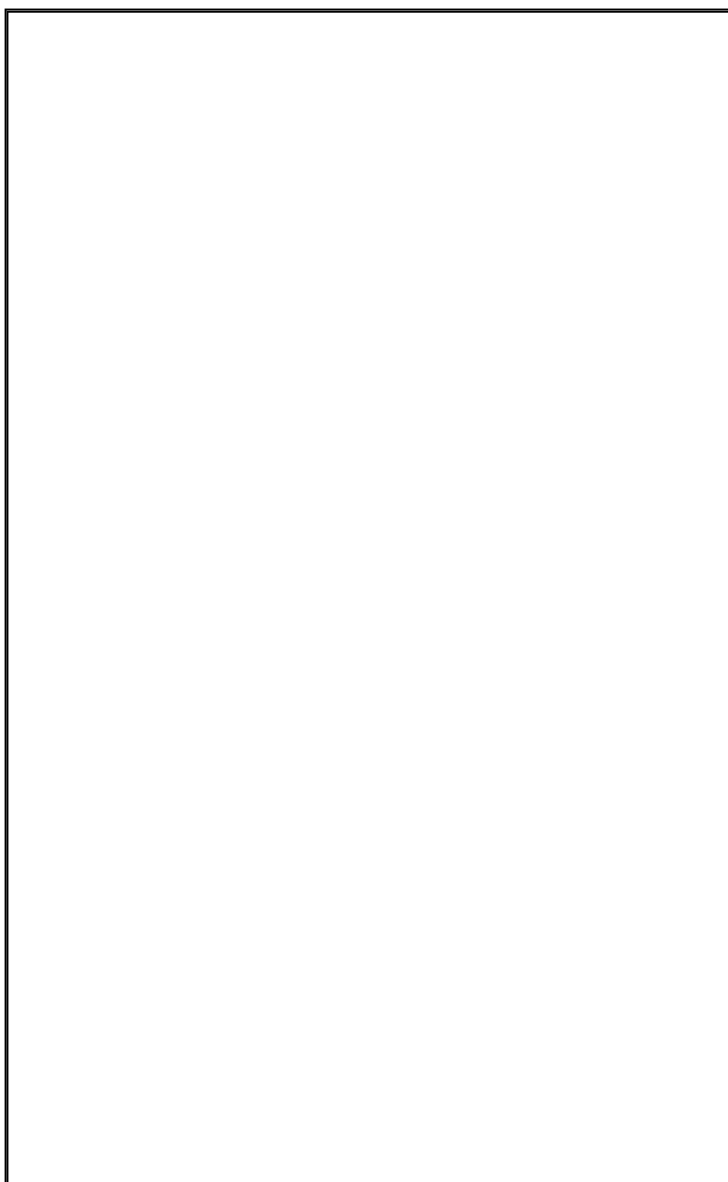
Part Number	Description
15271615	Regulator Asm – Front Side Door Window – Left
15271616	Regulator Asm – Front Side Door Window – Right

Zoom

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Parts Information

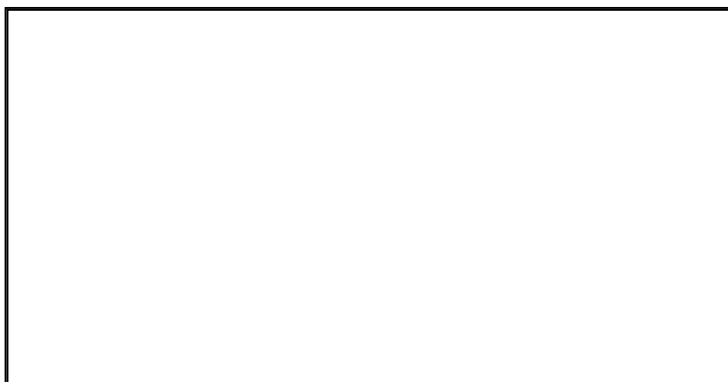
Warranty Information



Labor Operation	Description	Labor Time
C0183	Regulator, Front Door Window – Left Power – R&R or Replace	Use Published Labor Operation Time
C0182	Regulator, Front Door Window – Right Power – R&R or Replace	
C0181	Regulator, Front Door Window – Left Manual – R&R or Replace	
C0180	Regulator, Front Door Window – Right Manual – R&R or Replace	
C9751	Tighten Window Regulator Cam Guide Bolt	0.3 hr
N6254 (U.S.)	Wiring and/or Connector – Repair (Door Window, Right Front)	Use Published Labor Operation Time and Relate
N6255 (U.S.)	Wiring and/or Connector – Repair (Door Window, Left Front)	

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<p>N6634 (Canada)</p>	<p>Wiring and/or Connector – Window System – Repair or Replace</p>	<p>this Repair to the Appropriate Condition Repaired Above</p>
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For vehicles repaired under warranty, use the appropriate labor operation for the repair condition shown.

SATURN bulletins are intended for use by professional technicians, NOT a “do-it-yourselfer.” They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your *SATURN* Retailer for information on whether your vehicle may benefit from the information.

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