REMOVAL AND INSTALLATION

Column

Special Tool(s)

<table>
<thead>
<tr>
<th>Tool Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ST1313-A</td>
<td>Remover, Differential Bearing 205-116 (T77F-4220-B1)</td>
</tr>
</tbody>
</table>

Removal and Installation

All vehicles

1. **CAUTION:** Do not allow the steering wheel to rotate while the steering column intermediate shaft is disconnected or damage to the clockspring can result. If there is evidence that the intermediate shaft has rotated, the clockspring must be removed and recentered. For additional information, refer to Section 501-20B.

   Turn the steering wheel to the straight-ahead position.

2. Depower the supplemental restraint system (SRS). For additional information, refer to Section 501-20B.

3. Remove the driver air bag module. For additional information, refer to Section 501-20B.

4. Remove the steering wheel. For additional information, refer to Section 501-20B.

5. Disconnect the multi-function switch electrical connectors.

6. Remove the instrument panel steering column cover. For additional information, refer to Section 501-12.

7. Remove the nuts and the steering column cover reinforcement.
8. Disconnect the clockspring and anti-theft electrical connectors.

9. Remove the bolt and disconnect the ignition switch electrical connector.

10. Remove the transmission range indicator from the steering column.

11. Disconnect the shift cable from the steering column.
   1. Disconnect the shift cable from the steering column shift tube lever.
   2. Disconnect the shift cable from the steering column bracket.

All vehicles

12. **CAUTION:** Do not allow the steering wheel to rotate while the steering column intermediate shaft is disconnected or damage to the clockspring can result. If there is evidence that the intermediate shaft has rotated, the clockspring must be removed and recentered. For additional information, refer to Section 501-20B.

   Remove and discard the steering column intermediate shaft bolt.
13. Remove the nuts and the steering column.

14. To install, reverse the removal procedure.

15. Repower the SRS. For additional information, refer to Section 501-20B.