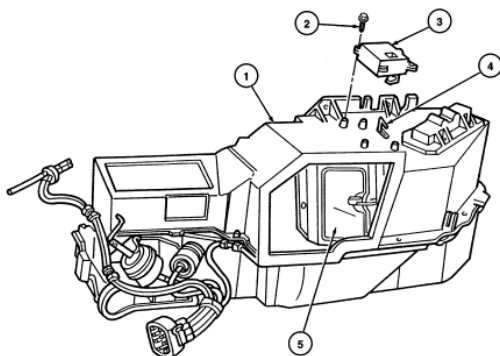


A/C Electronic Blend Door Actuator**Removal**

1. Disconnect battery ground cable (14301). Refer to [Section 14-01](#).
2. Remove instrument panel (04320). Refer to [Section 01-12](#).
3. Remove four A/C electronic blend door actuator retaining screws.
4. Remove A/C electronic blend door actuator.

A/C Electronic Blend Door Actuator

M4694-A

Item	Part Number	Description
1	18471	Heater Air Plenum Chamber
2	42141-S8	Screw (4 Req'd)
3	—	A/C Electronic Blend Door Actuator
4	—	A/C Air Temperature Control Door Shaft (Part of 18471)
5	19D842	A/C Air Temperature Control Door

Installation

1. Insert A/C electronic blend door actuator into A/C air temperature control door (19D842) (manually moving A/C air temperature control door will help engage shaft).
2. Attach A/C electronic blend door actuator with four retaining screws.
3. Install instrument panel. Refer to [Section 01-12](#).
4. Connect battery ground cable. Refer to [Section 14-01](#).