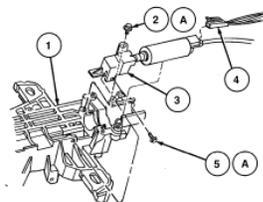


Steering Column**Tilt****Removal**

- CAUTION:** Do not remove steering wheel (3600) and driver side air bag module (043B13) as an assembly unless the column is locked or the steering column shaft is secured to keep it from turning. This will avoid damage to the air bag sliding contact (14A664) assembly.

Disconnect battery ground cable (14301) . Wait one minute for air bag diagnostic monitor to deplete its stored energy.

- Remove steering wheel as outlined.
- Remove the bolt retaining steering column gear input shaft coupling (3A525) to steering column.
- Remove ignition switch lock cylinder (11582) as outlined.
- Remove steering column opening cover and reinforcement.
- Remove instrument panel cross brace.
- Remove the lower steering column shroud (3530) and upper steering column shroud , fastened by self-tapping screws.
- Disconnect all electrical connections (quick-couplers) from the ignition switch (11572) and key warning buzzer connecting wire.
- Remove screws retaining multi-function switch (13K359) and position out of the way.
- Remove the two nuts retaining steering shaft tube boot to the dash panel (01610) .
- Remove four nuts retaining steering column to instrument panel (04320) . Lower steering column to clear the four mounting bolts, remove ignition/shifter interlock cable (3F719) (automatic transmission only) and remove steering column.



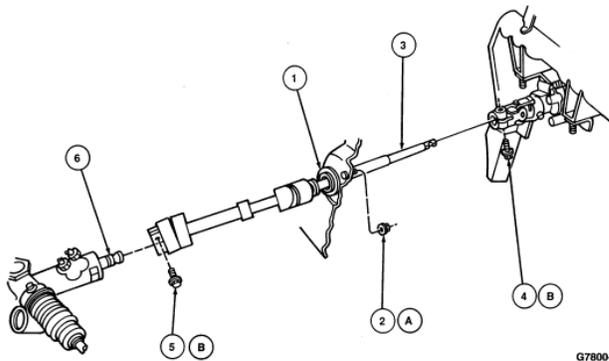
G7689-A

Item	Part Number	Description
1	3F723	Steering Actuator Housing
2	N806038-S2	Screw
3	3F719	Ignition/Shifter Interlock Cable
4	—	Electrical Connector (Part of 14401)
5	N805138-S2	Screw
A	—	Tighten to 1.5-2 Nm (12-13 Lb-In)

Installation

- Place steering column through dash panel aligning steering shaft tube boot with studs.
- Under instrument panel , install ignition/shifter interlock cable and tighten retaining screws to 1.5-2.0 Nm (12-13 lb-in) (automatic transmission only). Align the four studs with the mounting holes on the steering column collar. Install nuts and tighten to 13-17 Nm (22-30 lb-ft).
- Connect the ignition switch and key warning buzzer connector wire.
- Install multi-function switch .
- Engage steering column gear input shaft coupling and steering column. Install bolt and tighten to 40-55 Nm (30-40 lb-ft).
- Install the two nuts retaining steering column tube boot (3C611) to the dash panel . Tighten to 8-10 Nm (67-92 lb-in).
- Install steering wheel as outlined.
- Install instrument panel opening bracket.
- Install ignition switch lock cylinder as outlined.
- Install the upper steering column shroud and lower steering column shroud by installing self-tapping screws.
- Install steering column opening cover and reinforcement.
- Connect battery positive battery ground cable .
- Check steering column for proper operation.

Steering Column



G7800-A

Item	Part Number	Description
1	3C611	Steering Column Tube Boot
2	N806385-S2	Nut
3	3A525	Steering Column Gear Input Shaft Coupling
4	N806005-S100	Bolt
5	N803942-S100	Bolt
6	3504	Steering Gear
A	—	Tighten to 8-10 Nm (67-92 Lb-In)
B	—	Tighten to 40-55 Nm (30-40 Lb-Ft)