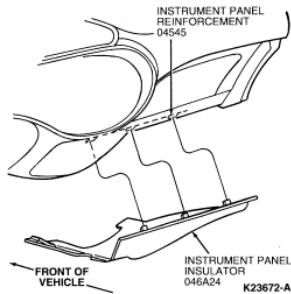
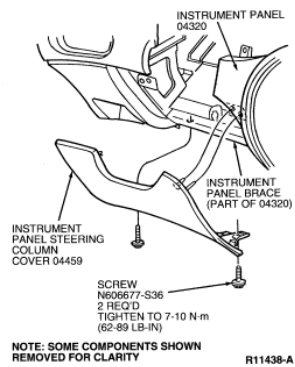


Instrument Panel**Removal**

- NOTE: Removal and installation of the instrument panel (04320) is best accomplished by two people.**
Refer to [Section 18-01](#) for wiring routing and connection locations. Position front wheels in the straight-ahead position.
- Disconnect battery ground cable (14301). Refer to [Section 14-01](#).
- Unsnap and remove instrument panel insulator (046A24) from instrument panel reinforcement (04545).

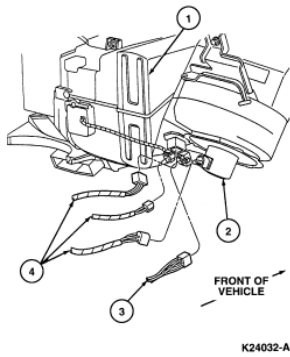


- On floor shift models, remove console finish panel (04567) as outlined.
- Remove two screws retaining instrument panel steering column cover (04459) to instrument panel. Remove instrument panel steering column cover by unsnapping from instrument panel.



- Remove two screws retaining instrument panel brace below steering column. Disconnect courtesy lamp socket. Remove instrument panel brace.
- On vehicles with manual A/C-heater, remove main wiring (14401) electrical connectors and vacuum hose harness (19C827) from A/C evaporator case (19897) and blower motor (18527).

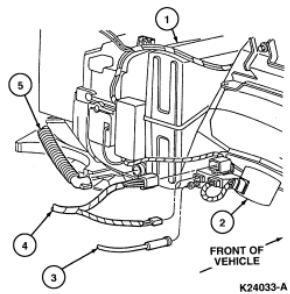
Manual A/C-Heater Disconnect



Item	Part Number	Description
1	19897	A/C Evaporator Case
2	18527	Blower Motor
3	19C827	Vacuum Hose Harness
4	14401	Main Wiring

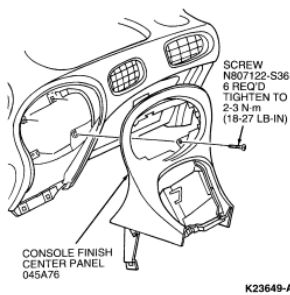
- On vehicles equipped with electronic automatic temperature control (EATC), remove the automatic temperature control sensor hose and elbow (19D888), two main wiring harness electrical connectors and A/C plenum vacuum harness (18C581) from A/C evaporator case.

Electronic Automatic Temperature Control (EATC) Disconnect

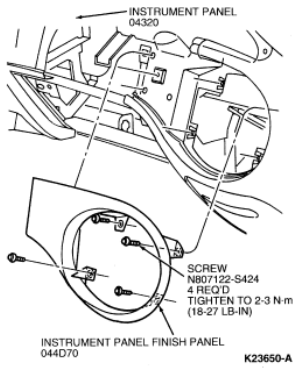


Item	Part Number	Description
1	19897	A/C Evaporator Case
2	18527	Blower Motor
3	14401	Main Wiring
4	19D888	Automatic Temperature Control Sensor Hose and Elbow

- Remove integrated control panel. Refer to [Section 12-03A](#).
- On floor shift vehicles, remove six screws and console center finish panel as outlined.



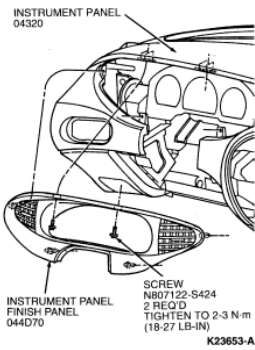
- On column-shift models, remove four screws and instrument panel finish panel (044D70).



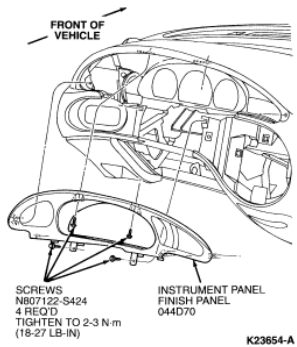
12. **CAUTION:** Do not remove the steering column, steering wheel (3600) and air bag module as an assembly from the vehicle unless the steering column is locked to prevent rotation, or lower end of steering shaft is wired in such a way to prevent the steering wheel from being rotated.

Remove steering column assembly. Refer to [Section 11-04](#).

13. On Taurus LX and Sable LS models, remove two screws retaining cluster opening instrument panel finish panel to instrument panel. Carefully disengage two lower and two end clips by pulling cluster opening instrument panel finish panel straight out of instrument panel.

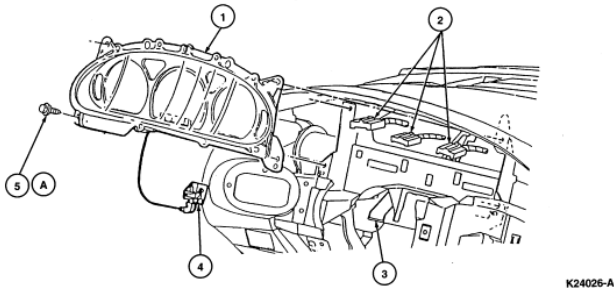


14. On Taurus GL and Sable LS models, remove four screws retaining instrument panel finish panel to instrument panel. Disengage two end clips by pulling instrument panel cluster opening instrument panel finish panel straight out of instrument panel.



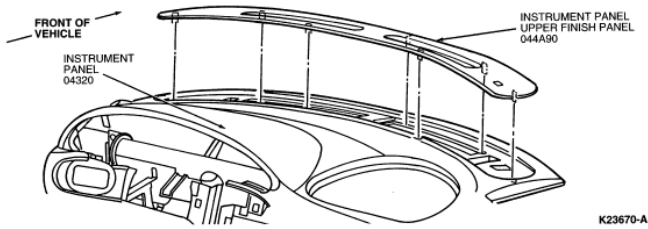
15. Remove four screws retaining instrument cluster (10849) to instrument panel. Pull instrument cluster away far enough to disconnect three electrical connectors at rear. Remove instrument cluster from vehicle.

Instrument Cluster Removal and Installation

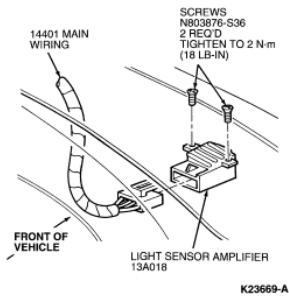


Item	Part Number	Description
1	10849	Instrument Cluster
2	—	Instrument Cluster Electrical Connectors (Part of 14401 Wiring Assy)
3	04320	Instrument Panel
4	—	Shift Indicator Cable (Part of 10849)
5	N803876-S36B	Screw (4 Req'd)
A	—	Tighten to 2-3 Nm (18-27 Lb-In)

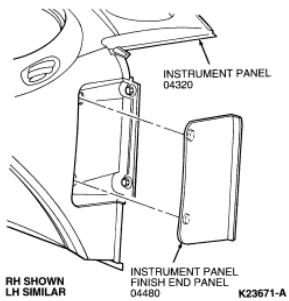
16. Unsnap instrument panel upper finish panel (044A90) from instrument panel.



17. On autolamp-equipped vehicles, disconnect electrical connector from light sensor amplifier (13A018).



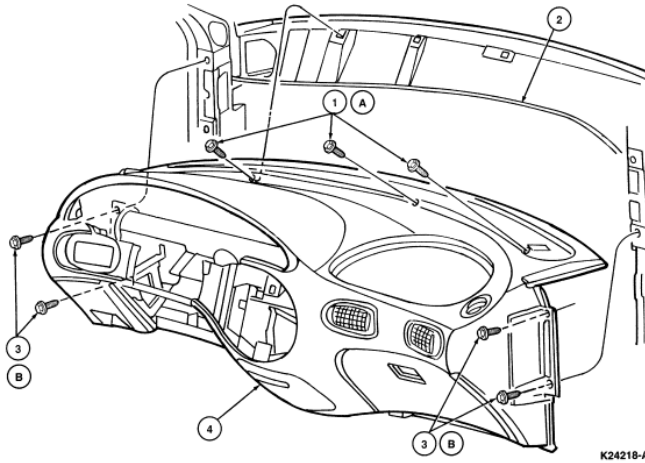
18. Unsnap and remove instrument panel finish end panel from LH and RH side of instrument panel.



19. Remove three screws retaining instrument panel to upper dash panel (01610).

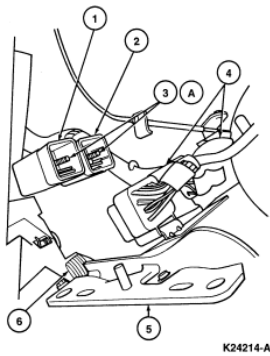
20. Working with an assistant, remove two screws at each end of instrument panel.

Instrument Panel Removal and Installation



Item	Part Number	Description
1	N808988-S36	Screw
2	02010	Cowl Top Panel
3	N807880-S36	Screw (4 Req'd)
4	04320	Instrument Panel
A	—	Tighten to 7-9 Nm (62-80 Lb-In)
B	—	Tighten to 19-25 Nm (14-18 Lb-Ft)

21. Pull driver side of instrument panel forward to access instrument panel-to-dash panel electrical connectors.

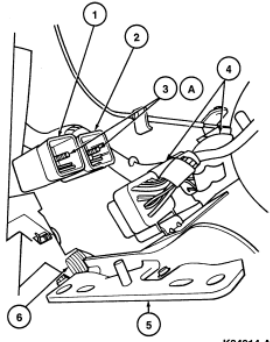


Item	Part Number	Description
1	14290	Wiring Assy Electrical Connector
2	14A005	Wiring Assy Electrical Connector
3	—	Bolt (Part of 14290 and 14A005)
4	14401	Wiring Assy Electrical Connector
5	04320	Instrument Panel
6	2780	Parking Brake Control
A	—	Tighten to 4-6 Nm (35-53 Lb-In)

22. With an assistant, remove instrument panel from vehicle.

Installation

1. If instrument panel is being replaced, transfer all components, wiring and hardware to new instrument panel.
2. With an assistant, place instrument panel in vehicle. Connect instrument panel to dash panel electrical connectors. Tighten connector retaining screws to 4-6 Nm (35-53 lb-in).

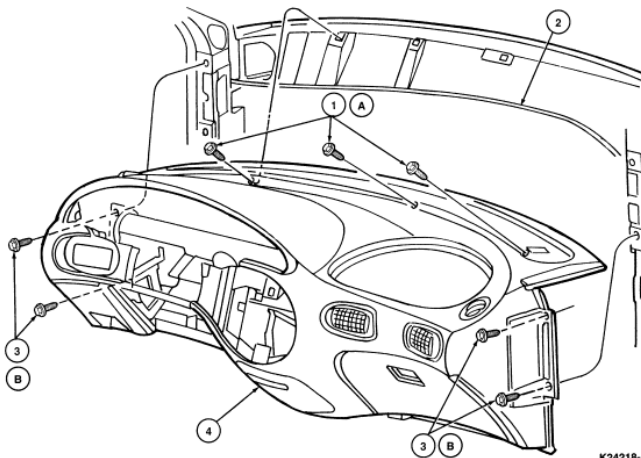


K24214-A

Item	Part Number	Description
1	14290	Wiring Assy Electrical Connector
2	14A005	Wiring Assy Electrical Connector
3	—	Bolt (Part of 14290 and 14A005)
4	14401	Wiring Assy Electrical Connector
5	04320	Instrument Panel
6	2780	Parking Brake Control
A	—	Tighten to 4-6 Nm (35-53 Lb-In)

- With an assistant, install instrument panel to place and install two screws at each end of instrument panel. Tighten screws to 19-25 Nm (14-18 lb-ft).
- Install three screws retaining instrument panel to upper dash panel. Tighten screws to 7-9 Nm (62-80 lb-ft).

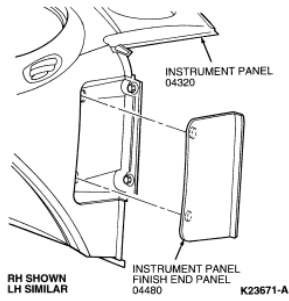
Instrument Panel Removal and Installation



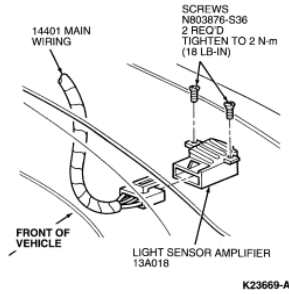
K24218-A

Item	Part Number	Description
1	N808988-S36	Screw (3 Req'd)
2	—	Dash Panel (Part of Body)
3	N807880-S36	Screw (4 Req'd)
4	04320	Instrument Panel
A	—	Tighten to 7-9 Nm (62-80 Lb-In)
B	—	Tighten to 19-25 Nm (14-18 Lb-Ft)

- Install instrument panel finish end panel to each end of instrument panel by snapping in place.

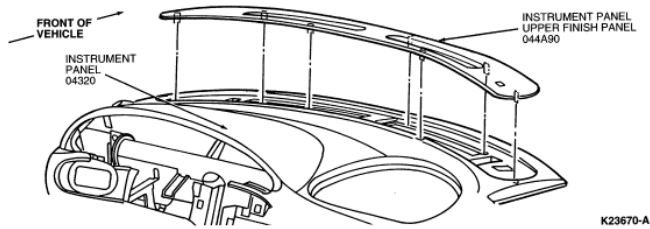


6. On autolamp-equipped vehicles, connect electrical connector to light sensor amplifier.



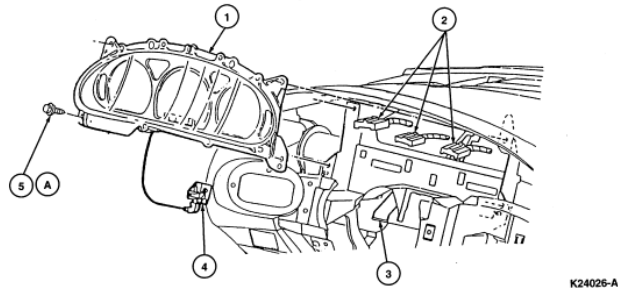
7. Snap instrument panel upper finish panel into place in instrument panel.

Instrument Panel Upper Finish Panel



8. Connect electrical connectors to rear of instrument cluster until they click into place. Install instrument cluster to instrument panel and install four screws. Tighten screws to 2-3 Nm (18-27 lb-in).

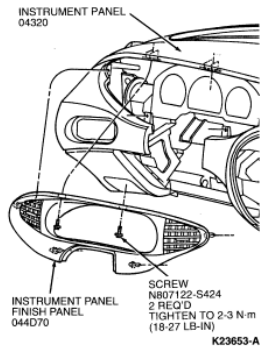
Instrument Cluster



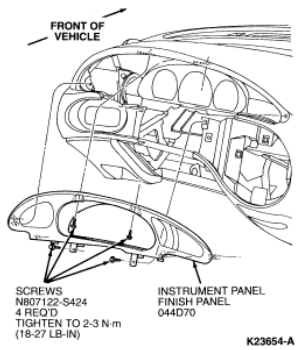
Item	Part Number	Description
1	10849	Instrument Cluster
2	—	Instrument Cluster Electrical Connectors (Part of 14401 Wiring Assy)
3	04320	Instrument Panel
4	—	Shift Indicator Cable (Part of 10849)
5	N803876-S36B	Screw (4 Req'd)
A	—	Tighten to 2-3 Nm (18-27 Lb-In)

9. Install end clips of instrument panel cluster opening instrument panel finish panel to instrument panel and press ends into place. Install two screws on Taurus LX and Sable LS. Install four screws on Taurus GL and Sable GS. Tighten screws to 2-3 Nm (18-27 lb-in).

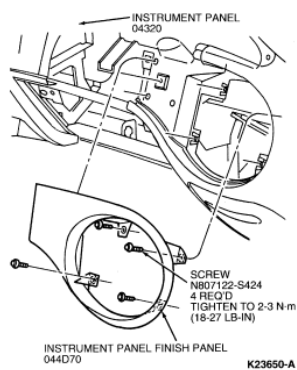
Instrument Panel Finish Panel—Taurus LX and Sable LS



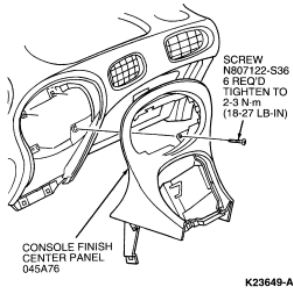
Instrument Panel Finish Panel—Taurus GL and Sable GS



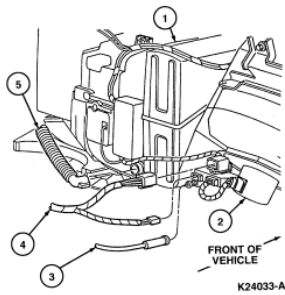
10. Install steering column assembly. Refer to [Section 11-04](#).
11. On column shift models, install instrument panel finish panel. Install four retaining screws and tighten to 2-3 Nm (18-27 lb-in).



12. On floor shift models install console center finish panel. Install six screws and tighten to 2-3 Nm (18-27 lb-in).



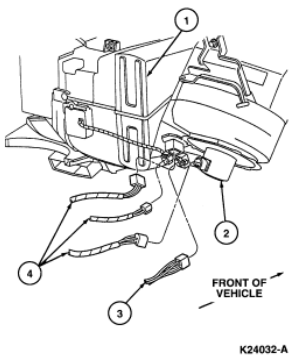
13. Install integrated control panel. Refer to [Section 12-03A](#).
14. On vehicles equipped with electronic automatic temperature control (EATC), install the automatic temperature control sensor hose and elbow, two main wiring electrical connectors and the A/C plenum vacuum harness to the A/C evaporator case.



Item	Part Number	Description
1	19897	A/C Evaporator Case
2	18527	Blower Motor
3	—	Vacuum Line
4	14401	Wiring Assy
5	19D888	Automatic Temperature Control Sensor Hose and Elbow

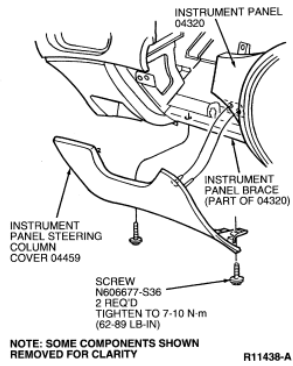
15. On vehicles equipped with manual A/C-heater, install main wiring electrical connectors and vacuum hose harness to the A/C evaporator case and instrument cluster control mounting plate (10A860).

Electrical and Vacuum Connections

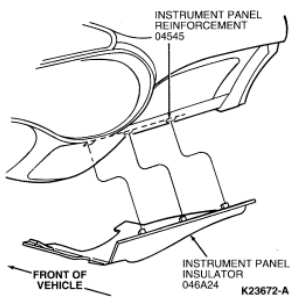


Item	Part Number	Description
1	19897	A/C Evaporator Case
2	18527	Blower Motor
3	19C827	Vacuum Hose Harness
4	14401	Main Wiring Assy

16. Reconnect any other electrical connectors or hoses disconnected for removal of instrument panel.
17. Install instrument panel brace below steering column. Tighten screws to 7-10 Nm (62-80 lb-in). Connect courtesy lamp socket. Install instrument panel steering column cover by snapping upper retainers into instrument panel. Install two screws and tighten to 7-10 Nm (62-89 lb-in).



18. On floor shift models, install console finish panel as outlined.
19. Install instrument panel insulator to instrument panel reinforcement.



20. Connect battery ground cable. Refer to [Section 14-01](#) for procedure.
 21. Install/connect any other components removed/disconnected for removal of instrument panel.
 22. Test all instrument panel gauges and controls for proper operation.
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