



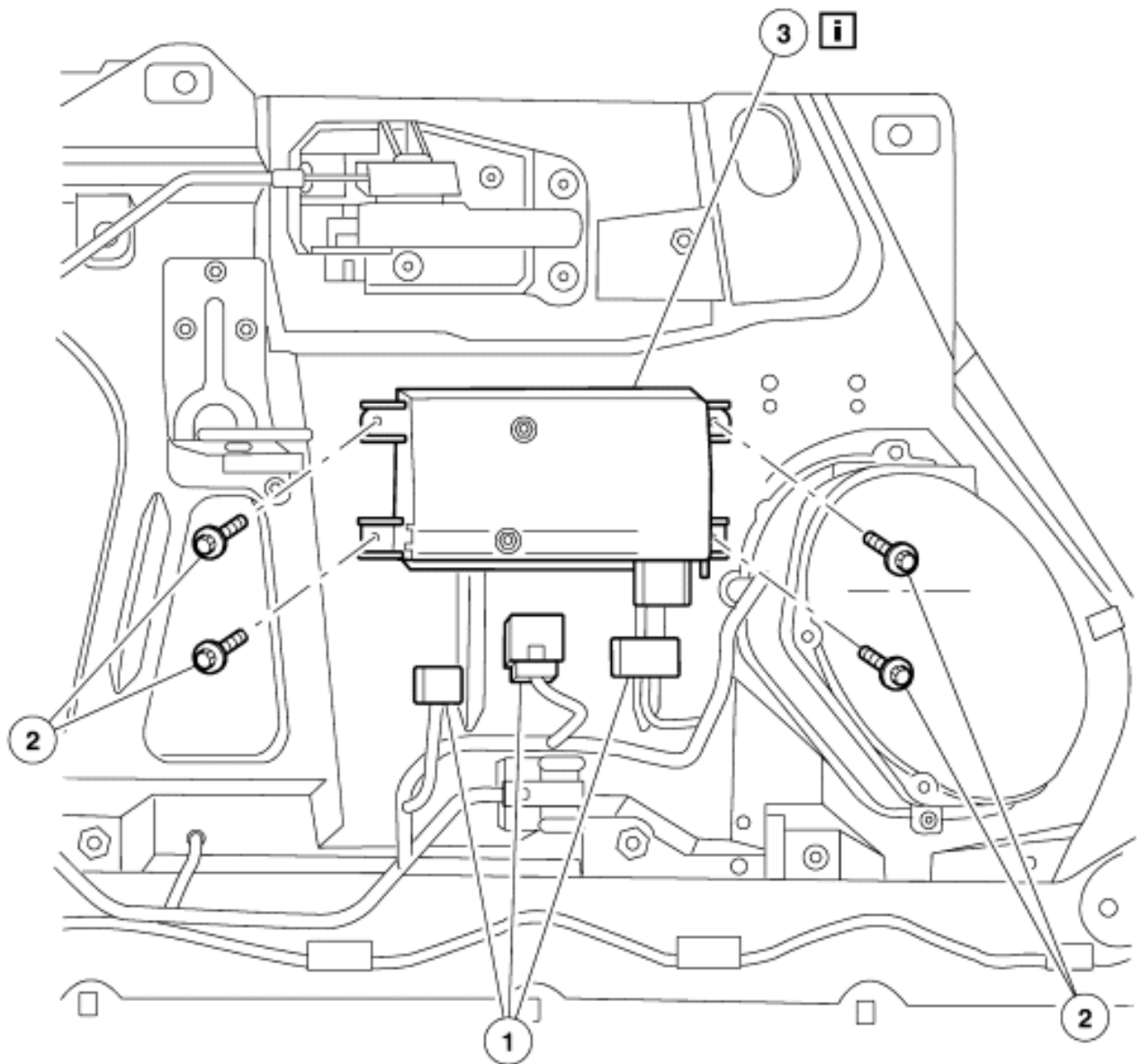
Driver Door Module (DDM)  [Printable View \(97 KB\)](#)**Removal and Installation**

1.  **CAUTION:** Prior to the removal of the module, it is necessary to upload module configuration information to the appropriate diagnostic equipment. This information needs to be downloaded into the new module once installed. For additional information, refer to [Module Configuration](#) in this section.

 **CAUTION:** Electronic modules are sensitive to static electrical charges. If exposed to these charges, damage may result.

Disconnect the battery ground cable. For additional information, refer to [Section 414-00](#).

2. Remove the driver door trim panel. For additional information, refer to [Section 501-01](#).
3. Remove the components in the order indicated in the following illustration and table.



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| Item | Part Number | Description |
|------|-------------|---|
| 1 | — | Wiring harness connectors |
| 2 | — | Bolts |
| 3 | 13C791 | Driver door module (DDM) Installation Note |

4. To install, reverse the removal procedure.

Item 3: Driver Door Module (DDM) Installation Note

1. Once the DDM is installed, it is necessary to download the module configuration information from the daignostic tool into the new module. Refer to [Module Configuration](#) in this section.

SECTION 501-01: Body System — Interior

REMOVAL AND INSTALLATION

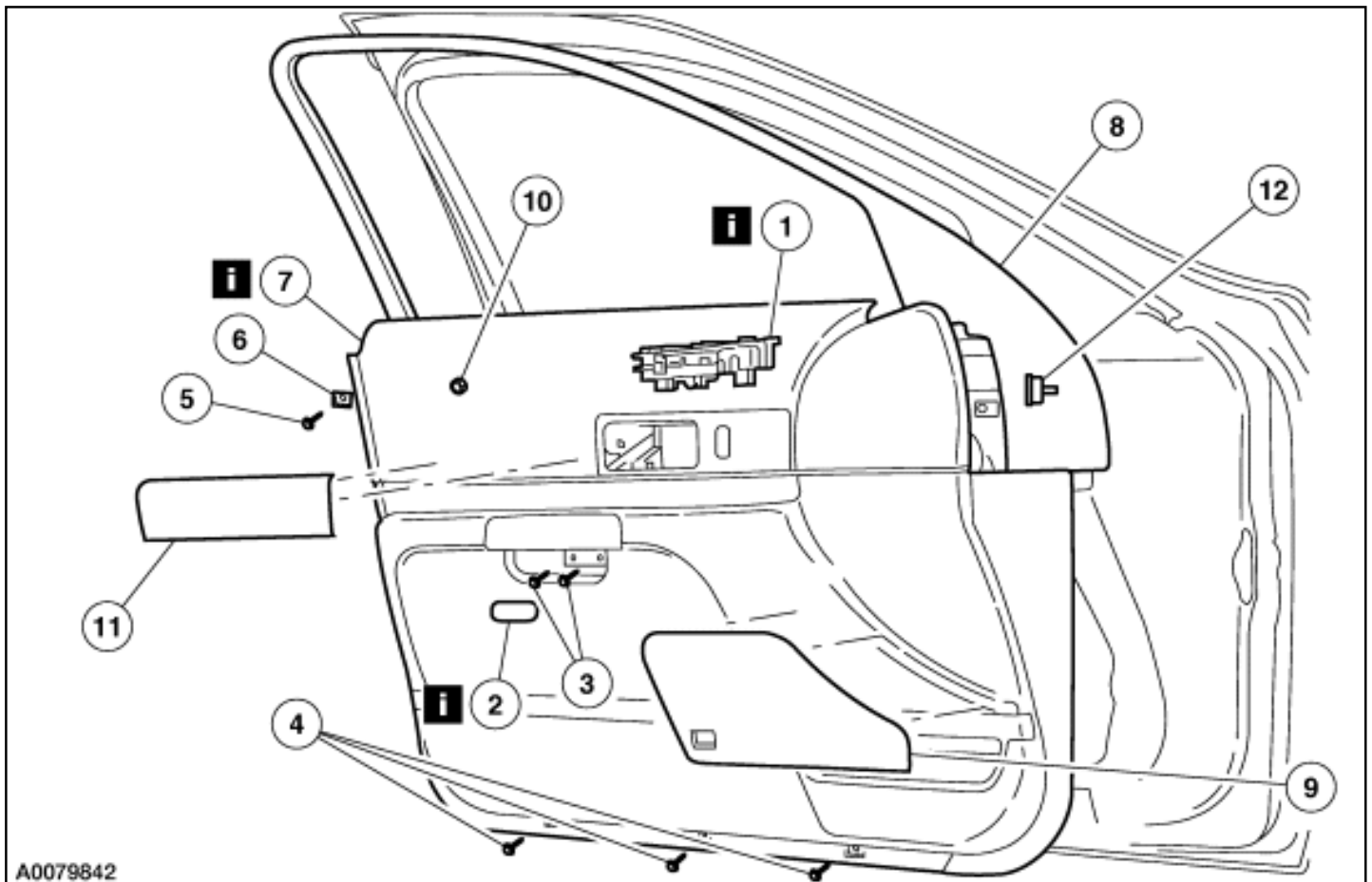
2003 Lincoln LS Workshop Manual
[Procedure revision date: 04/07/2003](#)

Front Door Trim Panel [Printable View \(131 KB\)](#)

1. Disconnect the battery. For additional information, refer to [Section 414-00](#).
2. To remove individual components only, carry out the listed steps.

| Component | Steps |
|-----------------|-------|
| Door trim panel | 1-7 |
| Garnish molding | 1-8 |
| Speaker cover | 1-9 |
| Applique | 1-11 |

3. Remove the components in the order indicated in the following illustration and table.



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| Item | Part Number | Description |
|------|-------------|-------------|
| | | |

| | | |
|----|---------------|--|
| 1 | 23942 | Window regulator control switch panel assembly Removal Note |
| 2 | 23A742 | Screw cover Removal Note |
| 3 | 56914-5424 | Screws (2 required) |
| 4 | N806555-S424 | Screws (3 required) |
| 5 | W504246-S424 | Screw |
| 6 | 239A04 | Screw grommet |
| 7 | 23942/23943 | Front door trim panel Removal Note |
| 8 | 20890/20891 | Front door window garnish moulding |
| 9 | 601B48/601B49 | Speaker grille |
| 10 | — | Nuts |
| 11 | 238A70/238A71 | Door trim panel applique |
| 12 | W708599-S | Pin-type retainers (9 required) |

4. To install, reverse the removal procedure.

Item 1: Window Regulator Control Switch Panel Removal Note

1. Disconnect the electrical connectors.

Item 2: Screw Cover Removal Note

1. From the top of the cover on center, use a suitable tool, insert 2-3 mm and rotate to disengage the snap feature.

Item 7: Front Door Trim Panel Removal Note

1. Disconnect the door lock control switch electrical connector.
2. If equipped, disconnect the driver seat memory switch electrical connector.