**REMOVAL**

1. Remove the **timing chain**.
2. Remove the **oil pan**.

3. Remove the three (A) oil pump screen and cover bolts and the (B) oil pump screen and cover.
4. Remove the two oil pump bolts and the oil pump.

**INSTALLATION**

1. Clean and inspect the mating surfaces.
2. Install the oil pump and loosely install the two oil pump bolts.

3. Install the oil pump screen and cover and install the three oil pump screen and cover bolts.

4. Install the timing chains.

5. Install the oil pan.