

WHEEL BEARING/HUB REPLACEMENT - REAR

Removal Procedure

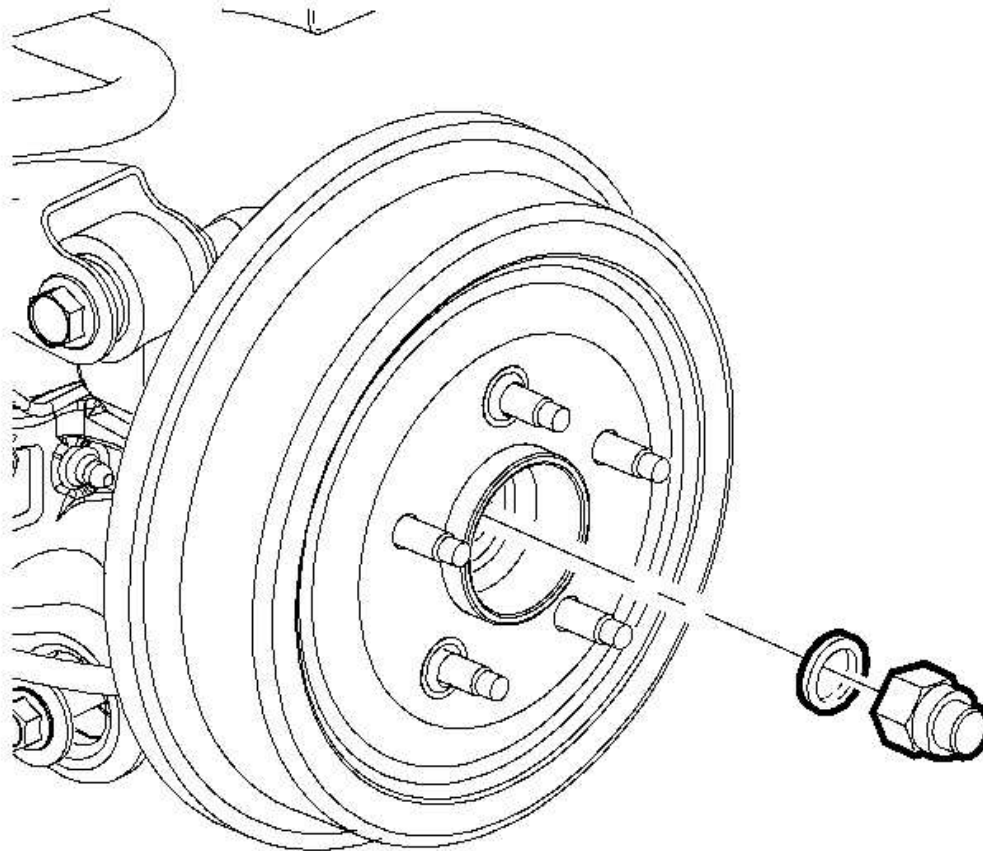


Fig. 1: View Of Rear Wheel Drive Shaft Spindle Nut
Courtesy of GENERAL MOTORS CORP.

1. Remove the rear brake drum. Refer to **Brake Drum Replacement** in Drum Brakes.
2. On vehicles with all-wheel drive, remove the wheel drive shaft spindle nut.

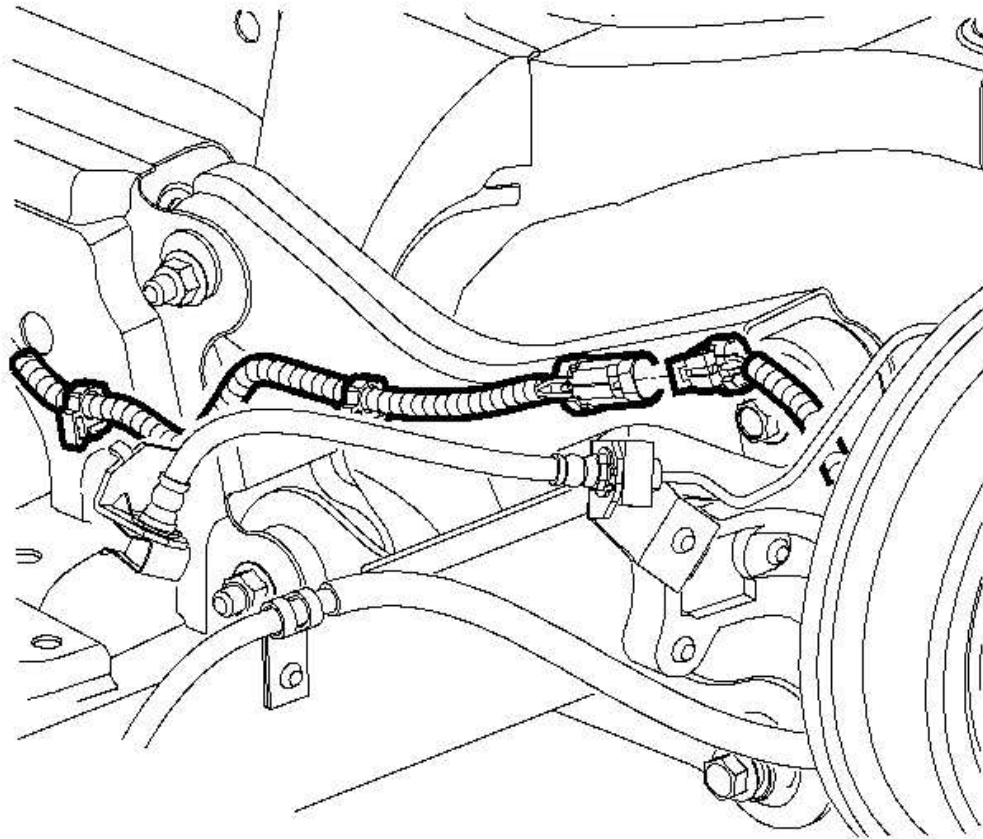


Fig. 2: Disconnecting/Connecting Wheel Speed Sensor Electrical Connector
Courtesy of GENERAL MOTORS CORP.

3. Disconnect the wheel speed sensor electrical connector, if equipped.

IMPORTANT: Do not damage the wheel drive shaft joint seal.

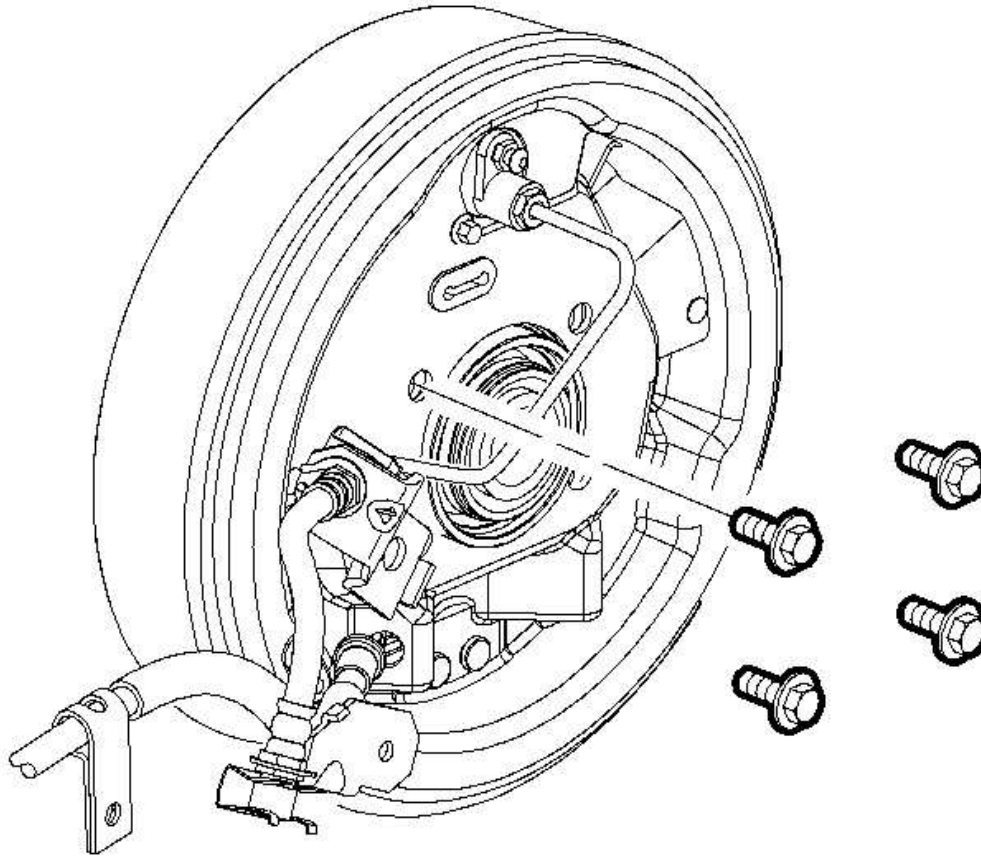


Fig. 3: View Of Wheel Bearing/Hub & Mounting Bolts
Courtesy of GENERAL MOTORS CORP.

4. Support the wheel drive shaft with heavy mechanic's wire, or equivalent.
5. Remove the wheel bearing/hub mounting bolts.
6. Remove the wheel bearing/hub assembly from the suspension knuckle.

Installation Procedure

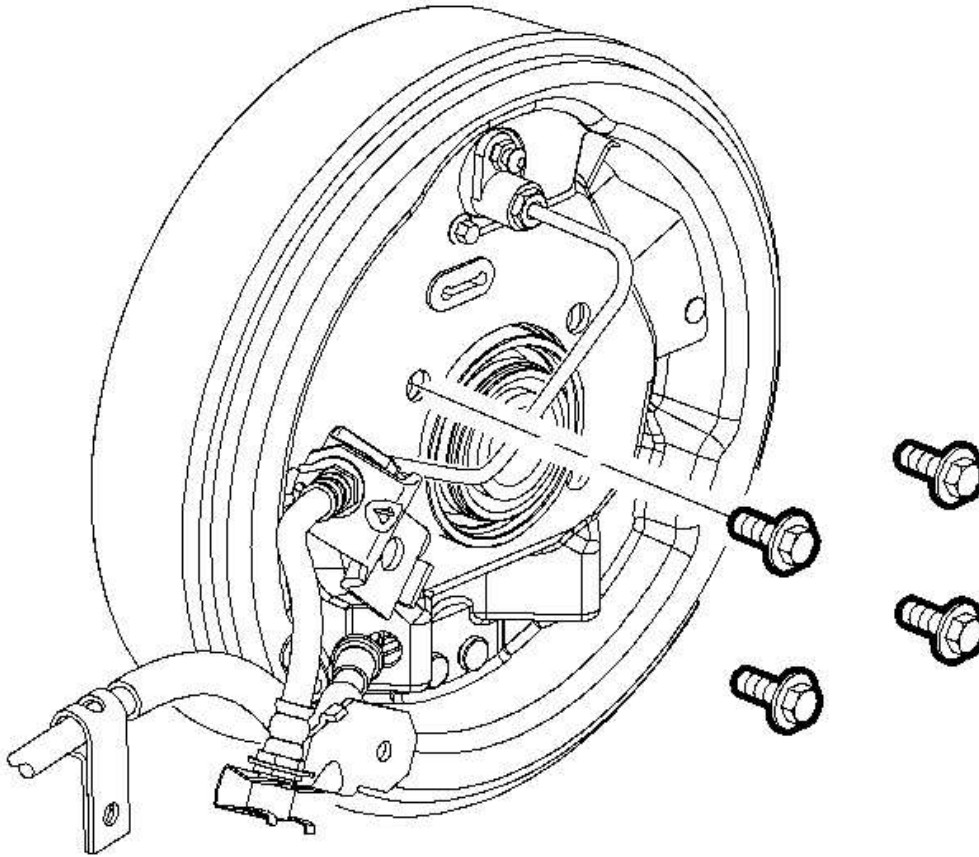


Fig. 4: View Of Wheel Bearing/Hub & Mounting Bolts
Courtesy of GENERAL MOTORS CORP.

1. Install the wheel bearing/hub assembly to the steering knuckle.

NOTE: Refer to **Fastener Notice** in Cautions and Notices.

2. Install the wheel bearing/hub mounting bolts.

Tighten: Tighten the bolts to 84 N.m (62 lb ft).

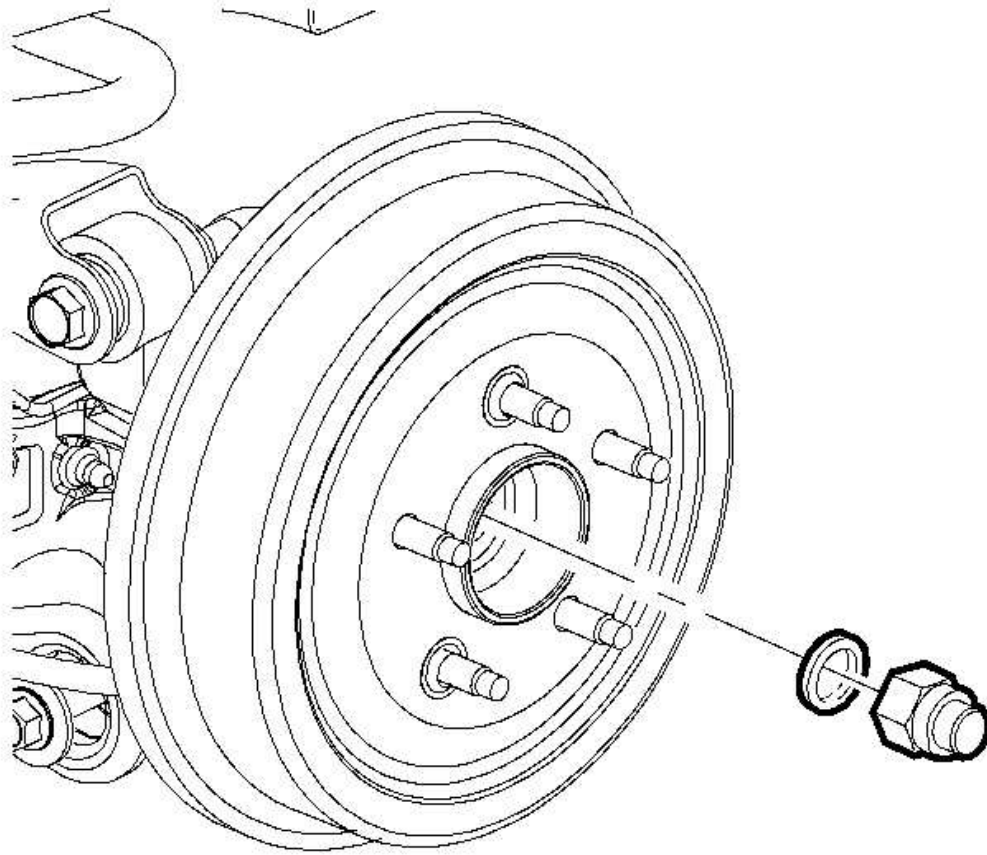


Fig. 5: View Of Rear Wheel Drive Shaft Spindle Nut
Courtesy of GENERAL MOTORS CORP.

3. On all-wheel drive vehicles, install the wheel drive shaft spindle nut.

Tighten: Tighten the nut to 125 N.m (92 lb ft).

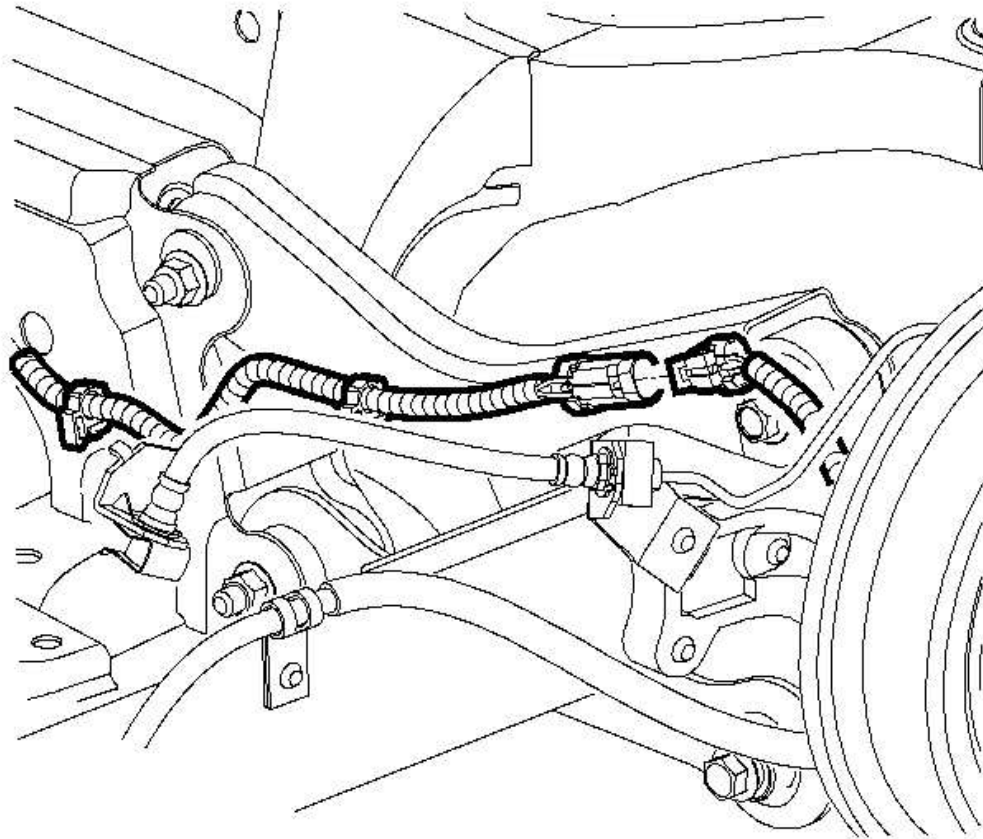


Fig. 6: Disconnecting/Connecting Wheel Speed Sensor Electrical Connector
Courtesy of GENERAL MOTORS CORP.

4. If equipped, route the wheel speed sensor electrical harness through the backing plate and seat the grommet.
5. Connect the wheel speed sensor electrical connector.
6. Install the rear brake drum. Refer to **Brake Drum Replacement** in Drum Brakes.