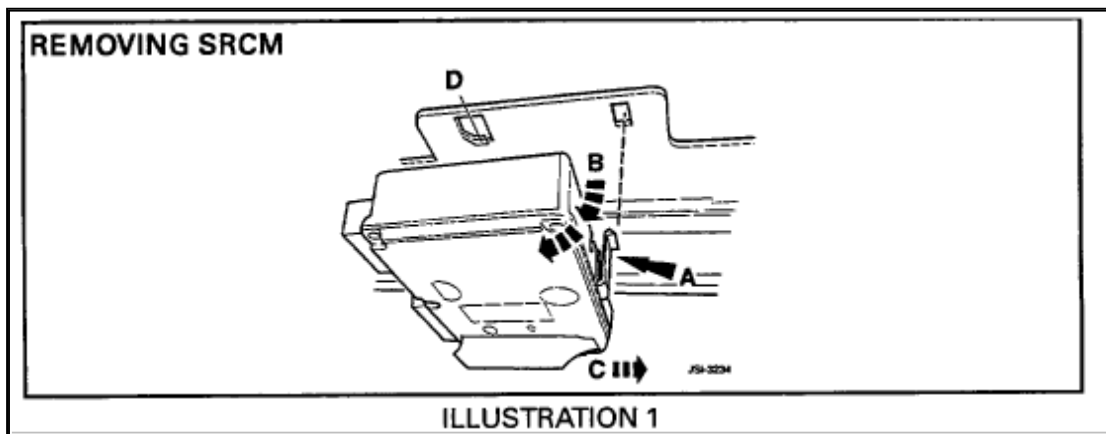


## REMOVING SRCM

1. Remove the sliding roof trim panel assembly.
2. Remove the sliding roof flange finisher.
3. Remove the roof console for access.
4. Remove the right side sun visor support block.
5. Carefully lower the front edge of the headlining for access to the SRCM.

**CAUTION** : Use care not to damage the headlining when pulling it down.

6. Disconnect both harness connectors from the SRCM.
7. Remove the tie strap, if so equipped.



Zoom

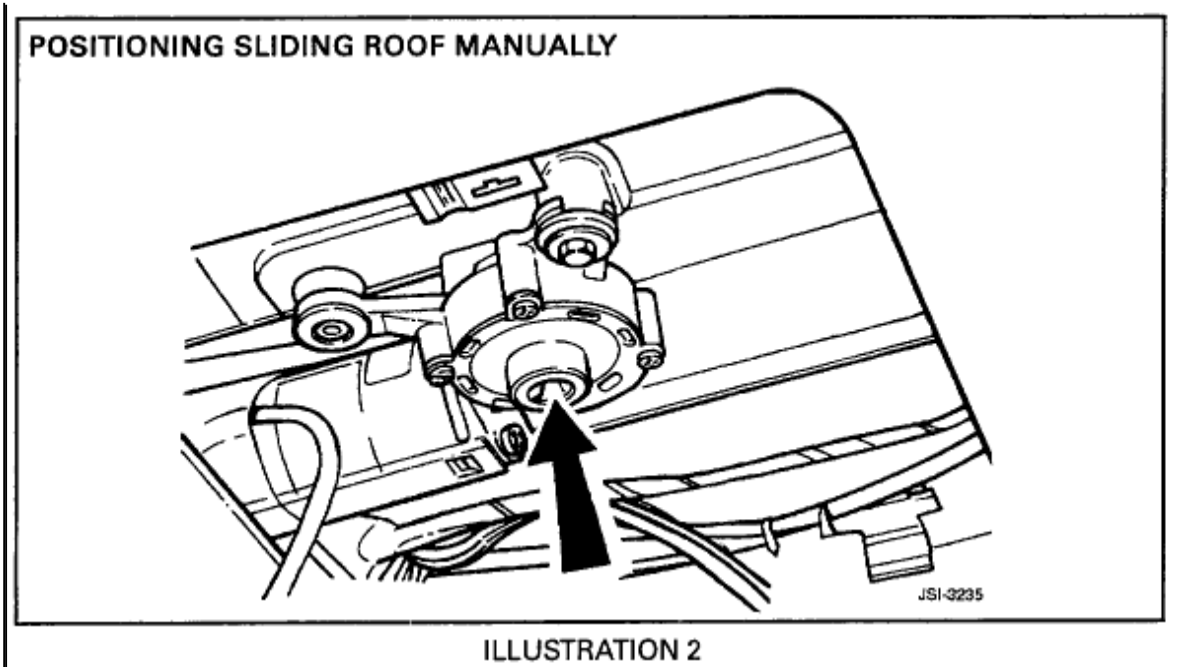
Sized for Print

8. Feel under the SRCM until the retaining clip (A, Illustration 1) can be felt on the side of the SRCM. Press the retaining clip toward the ECM.
9. With the retaining clip depressed, swing the SRCM down in the direction of arrow B until the clip is free of the opening in the vehicle structure.
10. Move the SRCM sideways in the direction of arrow C until releases from retaining tab D. Remove the SRCM from the vehicle.

## INSTALLING THE SRCM

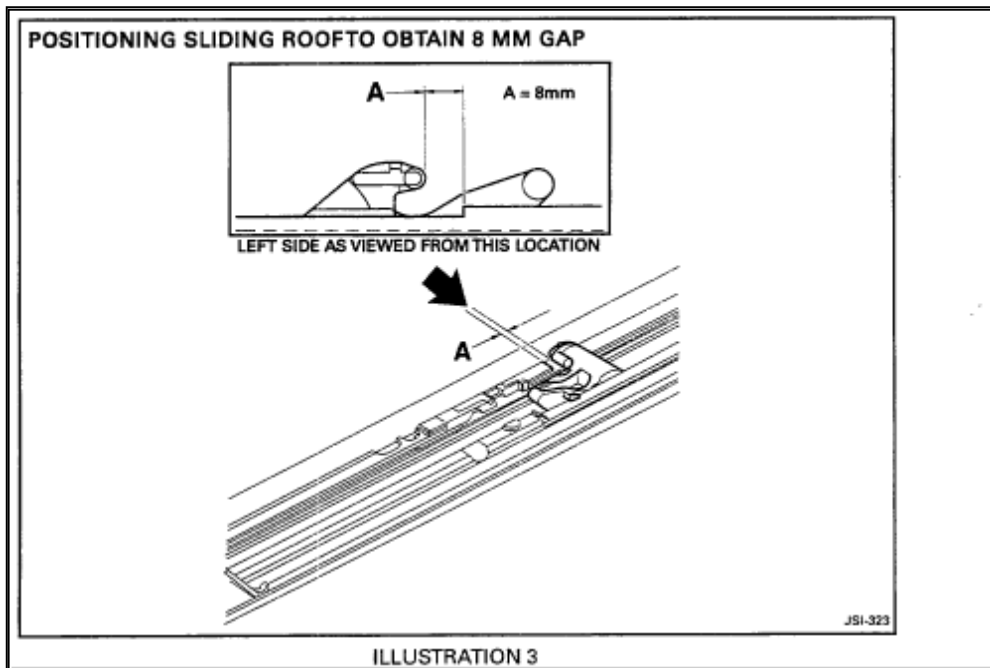
The sliding roof panel must be correctly positioned and the SRCM synchronized before it is installed in the vehicle (Illustration 1).





Zoom

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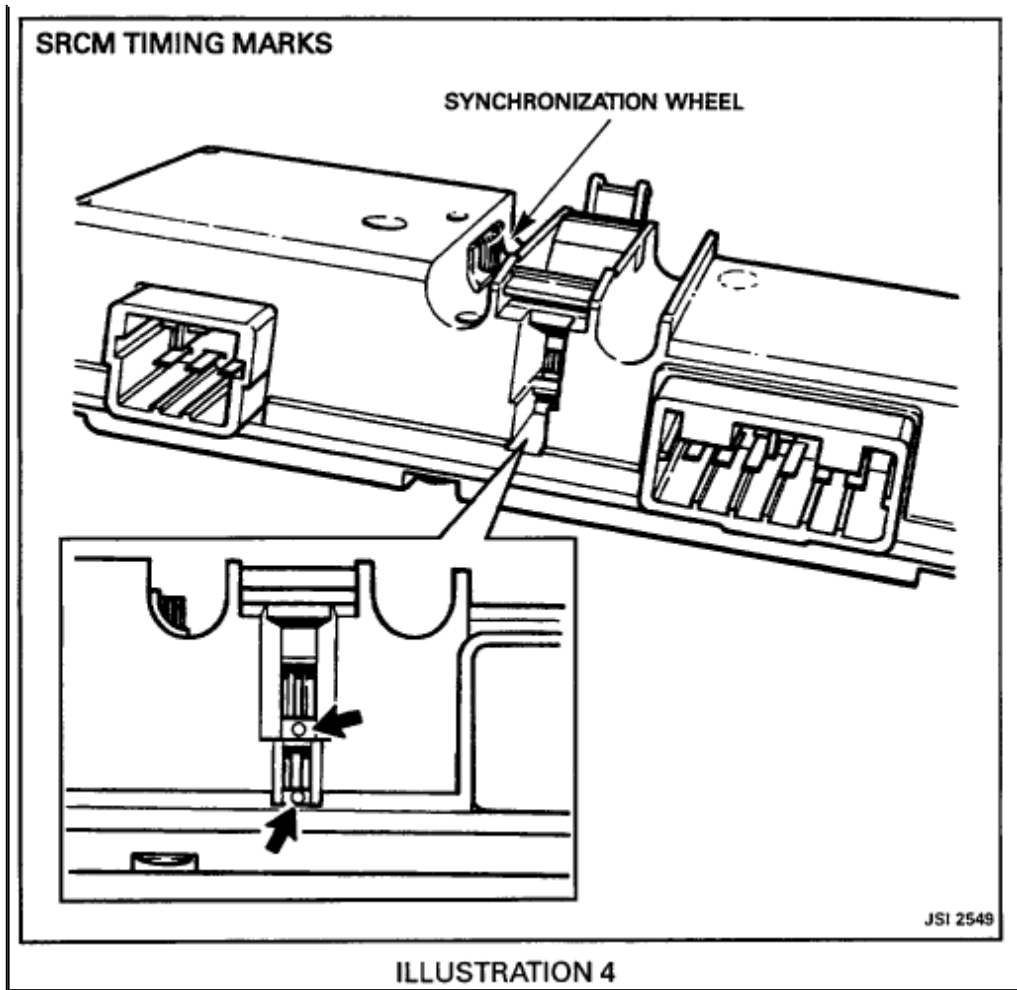


Zoom

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1. Use a screwdriver or drive key to manually position the sliding roof panel (Illustration 2) so that a gap of 8 mm is obtained at point A, Illustration 3. The gap can be measured using the shank of an 8 mm drill inserted between the driven lever and the step in the guide rail.

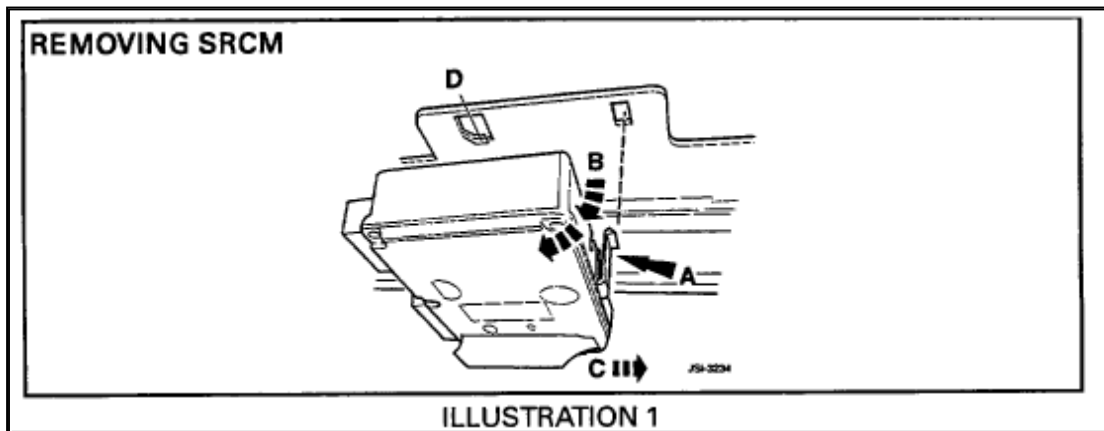




Zoom

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2. Turn wheel A, Illustration 4 until the two white dots (arrows, inset, Illustration 4) can be seen in the upper and lower openings. Align the dots.
  3. Carefully lower the front edge of the headlining for access.
- CAUTION** :Use care not to damage the headlining when pulling it down.



Zoom

Sized for Print

4. Engage the SRCM in retaining tab D, Illustration 1. While holding the retaining clip depressed, swing the SRCM up against the roof. Release the retaining clip once it has fully entered the opening.
5. Connect the harnesses to the SRCM.
6. Install the support block for the right side sun visor.
7. Install the roof console.
8. Install sliding roof flange finisher.
9. Install sliding roof trim panel assembly.