

## Honda Door Panel 96-00 Civic

### REMOVAL & INSTALLATION



Remove the screw from behind the interior door handle



Slide out the door handle trim as shown



Removing the door panel from the passenger side door



View of the inside of the door, panel removed

1. Remove the screw from the door handle trim.
2. Slide the handle assembly forward and out to access the lock rod clip.
3. Release the clip
4. Disconnect the door lock switch
5. Remove the door opener handle assembly.
6. Carefully pry at the small opening on the bottom of the speaker grill.
7. Remove the speaker grille.
8. Remove the speaker mounting screws.
9. Detach the electrical connector and remove the speaker.
10. Remove the screws in the armrest.
11. Remove the center from the trim clip at the upper front of the door panel and remove the clip.
12. Using a suitable trim panel removal tool, unsnap the door panel from the door frame.
13. Carefully lift the door panel up and away from the door frame.

*To install:*

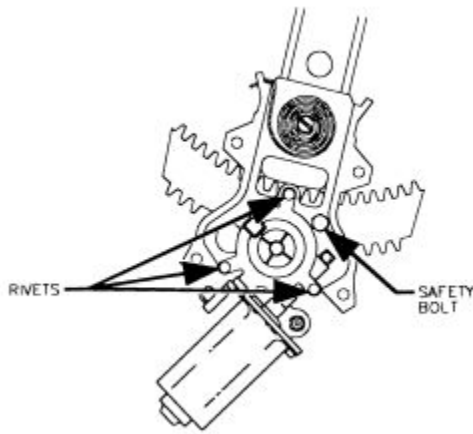
14. Installation is the reverse of the removal procedure.

## Honda Civic/Del Sol 1996-2000

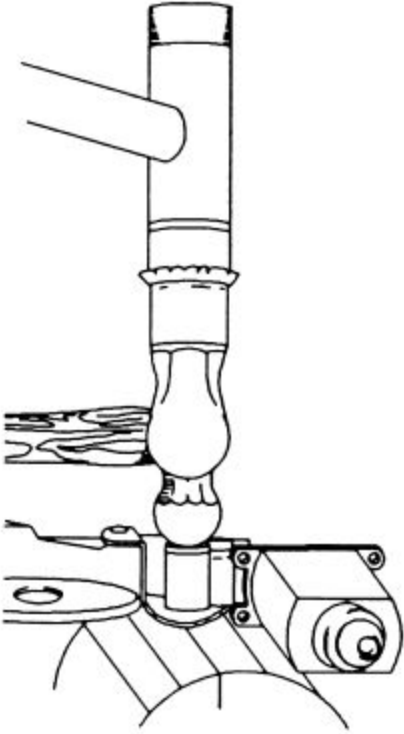
### Electric Window Motor

#### REMOVAL & INSTALLATION

1. Remove the regulator from the door assembly.
2. Except for the rear doors, drill a hole through the regulator sector gear and backplate. Install the bolt and nut to lock the sector gear in position. Be careful not to drill a hole closer than  $\frac{7}{16}$  in. (11mm) from the edge of the sector. Also, do not drill through the lift arm attaching portion of the sector gear, or the joint integrity will be jeopardized.
3. Drill out the ends of the motor attaching rivets using a  $\frac{1}{4}$  in. (6mm) bit.
4. Remove the motor and the remaining portions of the rivets from the regulator. Except for the rear doors, one rivet will not be accessible until assembly.



Regulator and motor assembly—except rear doors



peen hammer

Secure the rivets by collapsing the rivet ends using a ball

*To install:*

5. Position the new motor to the regulator. With the aid of an assistant, install new rivets by collapsing or crushing the rivet ends using a ball peen hammer.
6. Except for the rear doors, once two of the three rivets have been installed, remove the bolt securing the sector gear to the backplate, then use an appropriate electrical source (such as the vehicle's window motor harness) to rotate the regulator, providing access to the remaining rivet.
7. Except for the rear doors, use a flat nosed rotary file to grind off one sector gear tooth from the side which does not contact the driven gear. This is necessary to reach the remaining rivet. Remove the old rivet, then install the remaining new rivet.
8. Install the regulator to the door assembly.