SECTION 303-01: Engine IN-VEHICLE REPAIR

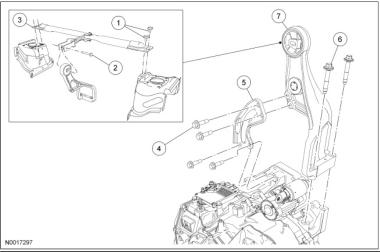
2006 Freestyle/Five Hundred/Montego Workshop Manual Procedure revision date: 11/21/2005



Material

Item	Specification
Threadlock and Sealer TA-25	WSK-M2G351-A5

NOTE: 6 speed transaxle shown, CVT similar.



Item	Part Number	Description
1	W705985	Roll restrictor cross brace-to-strut tower bolts (4 required)
2	W506525	Roll restrictor cross brace-to-roll restrictor bolt
3	6G053	Roll restrictor cross brace
4	W711311	Roll restrictor support bracket bolt (4 required)
5	6G087	Roll restrictor support bracket
6	W710524	Roll restrictor bolt (2 required)
7	6F055	Roll restrictor

Removal and Installation

- 1. Remove the air cleaner outlet pipe. For additional information, refer to Section 303-12.
- 2. Remove the 4 throttle body bolts and position the throttle body aside.
 - To install, tighten to 10 Nm (89 lb-in).
- 3. Remove the roll restrictor cross brace-to-roll restrictor bolt.
 - To install, clean the bolt using a wire brush, apply new threadlock to the threads and tighten to 48 Nm (35 lb-ft).
- 4. Remove the 4 roll restrictor cross brace-to-strut tower bolts and the crossbar.
 - To install, clean the bolts using a wire brush, apply new threadlock to the threads and tighten to 55 Nm (41 lb-ft).
- 5. Remove the 4 roll restrictor support bracket bolts and the support bracket.
 - To install, clean the bolts using a wire brush, apply new threadlock to the threads and tighten to 55 Nm (41 lb-ft).
- 6. Detach the wiring retainer from the roll restrictor.
- - To install, clean the bolt using a wire brush, apply new threadlock to the threads and tighten to 55 Nm (41 lb-ft).
- 8. To install, reverse the removal procedure.